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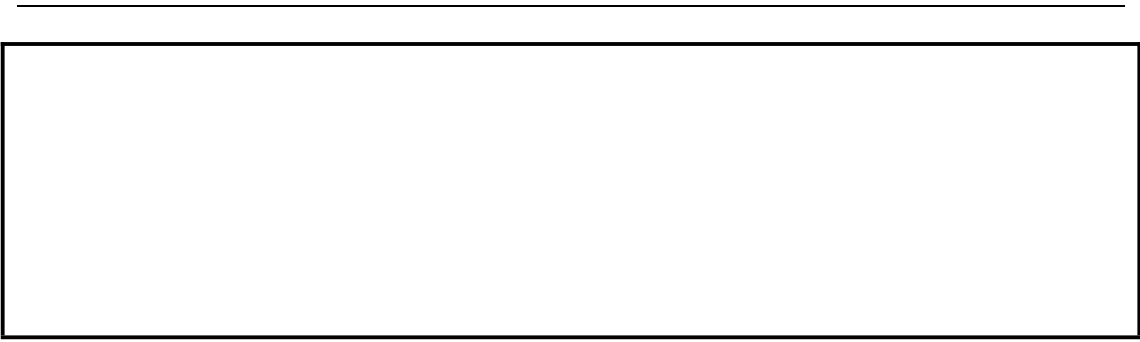
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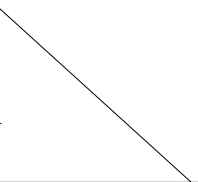
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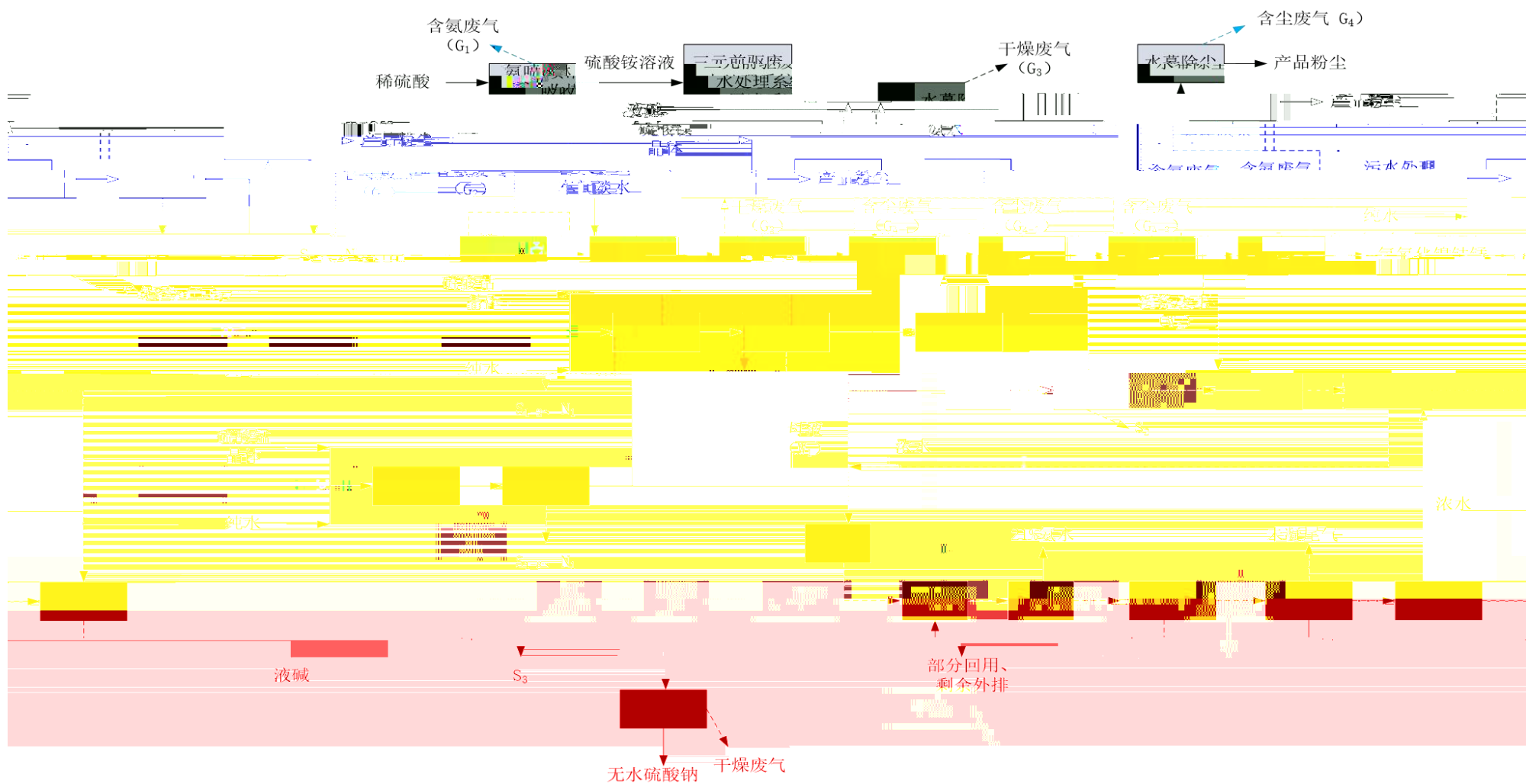
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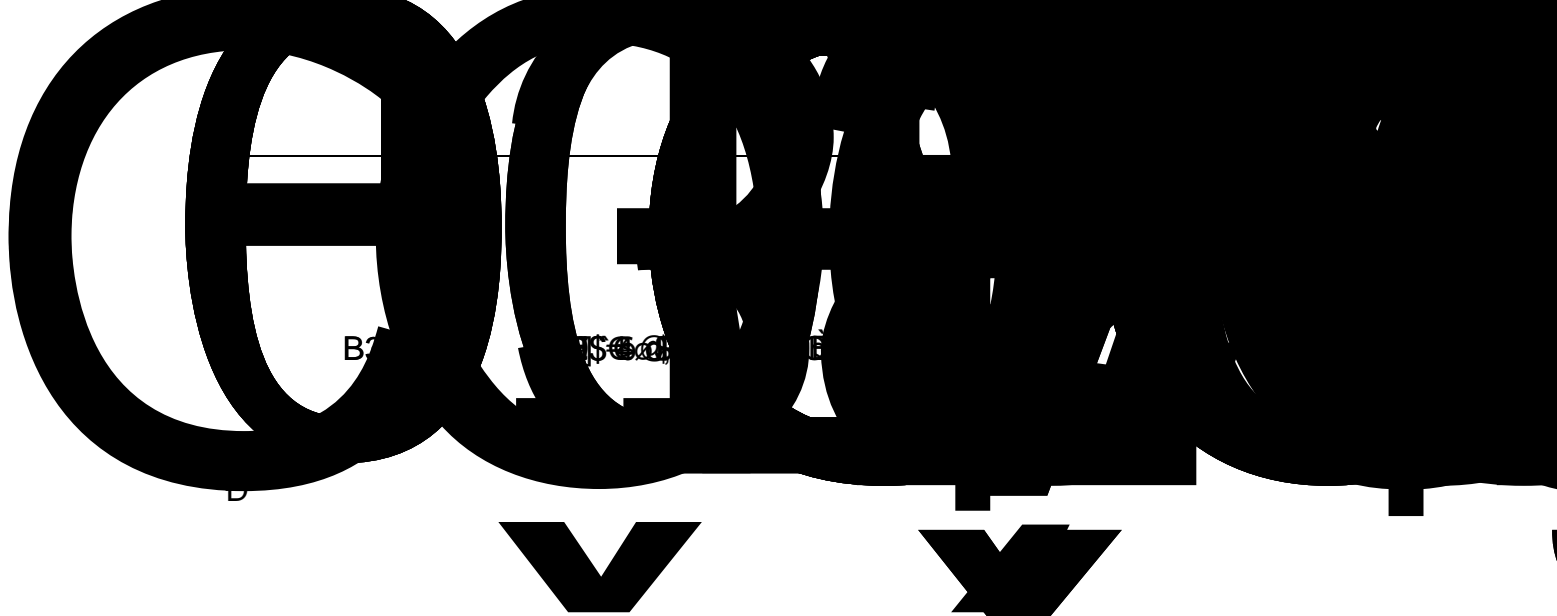


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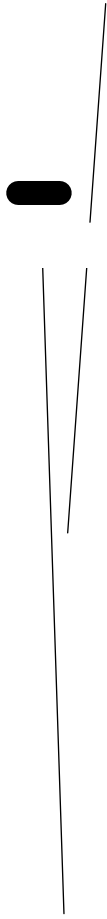
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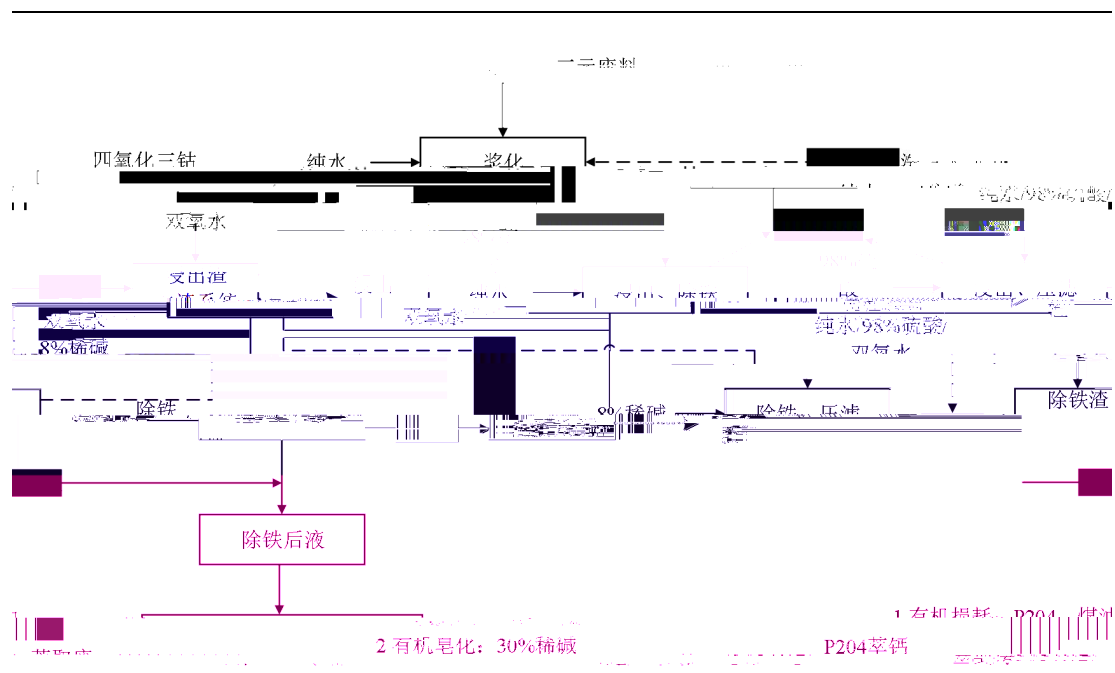


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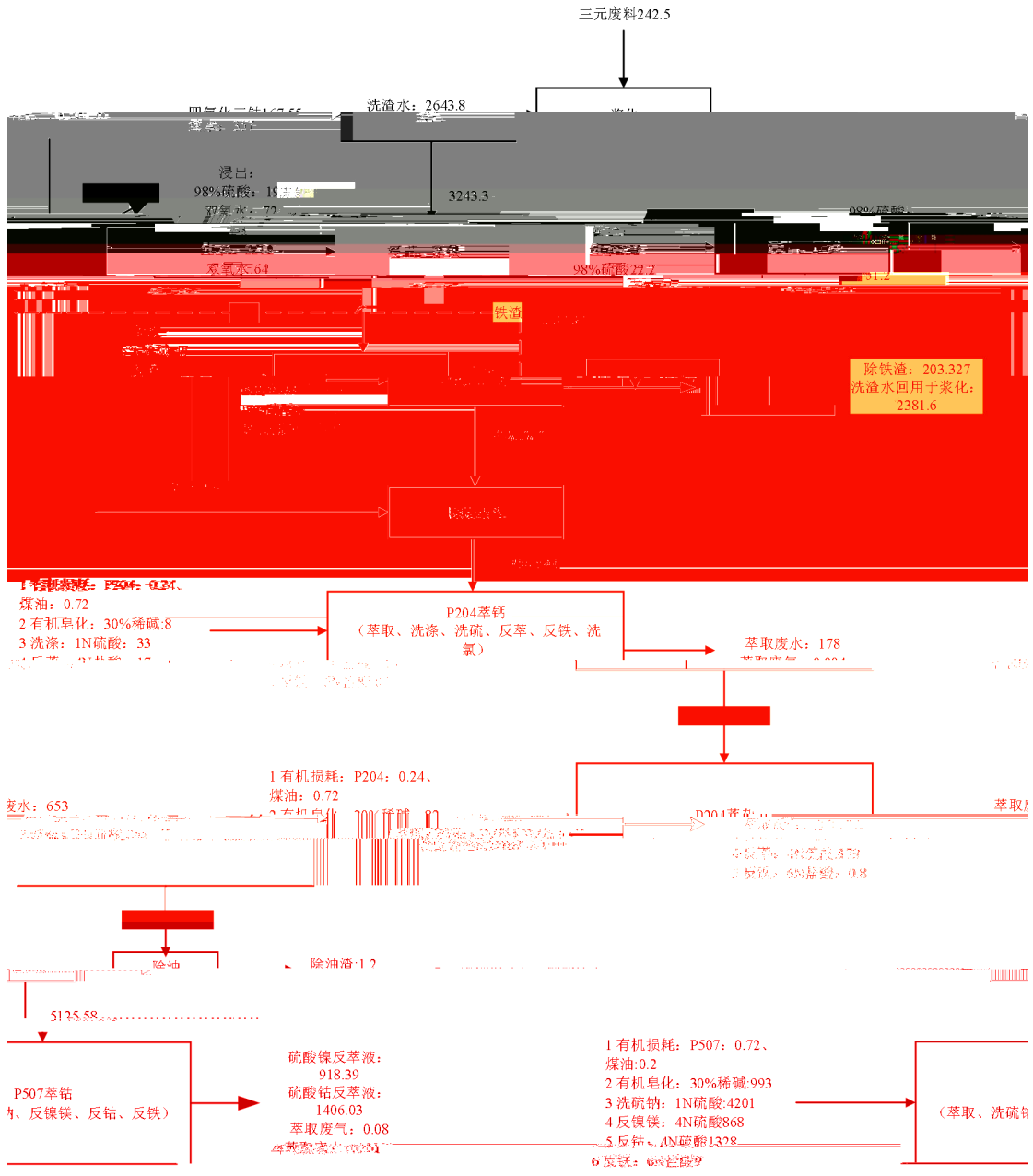
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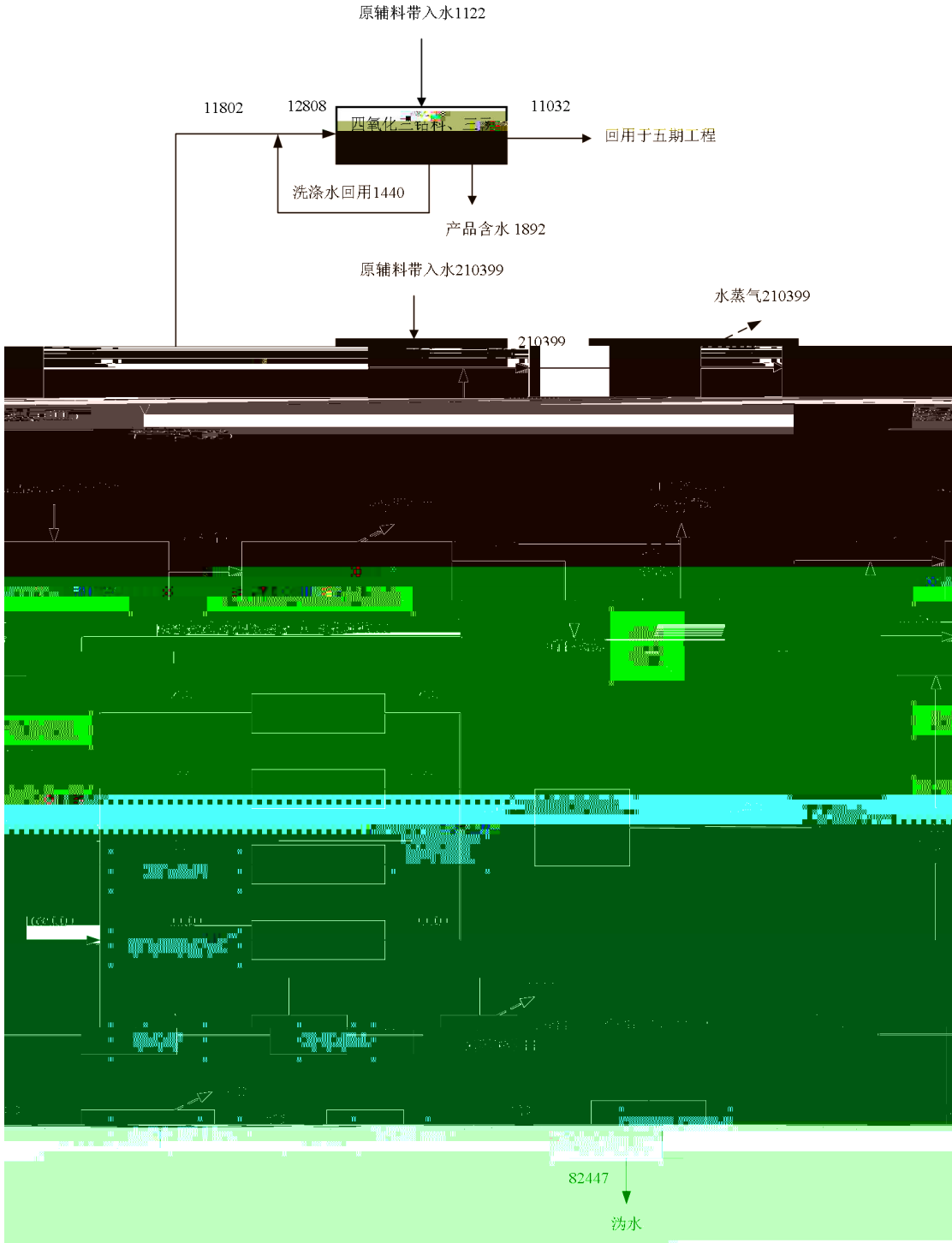
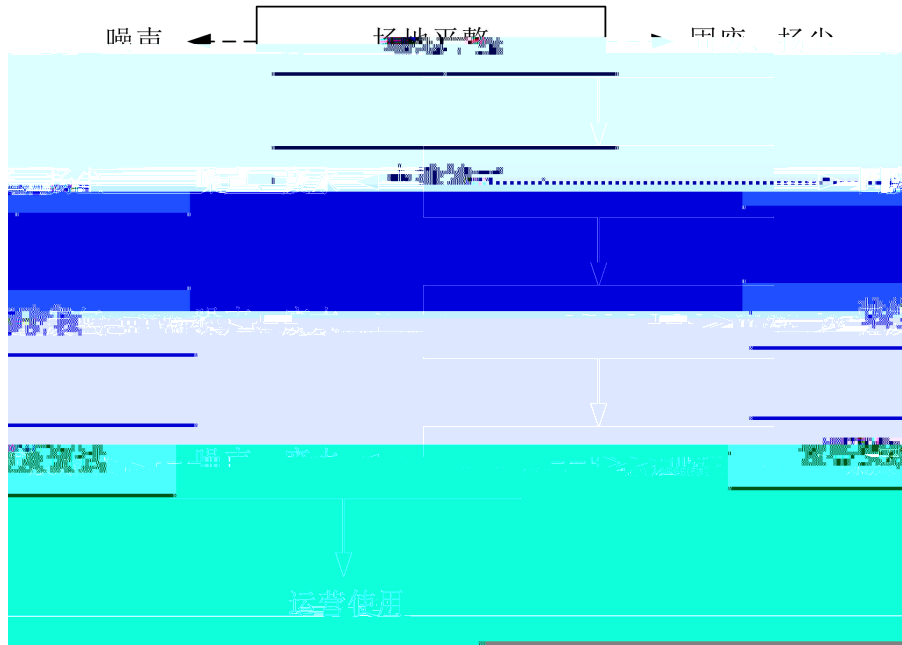




Figure 1: Water balance diagram for the production process.









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A red diagonal line starts from the bottom right corner of the horizontal line at x=224 and extends upwards and to the left, crossing the horizontal lines of the text area.





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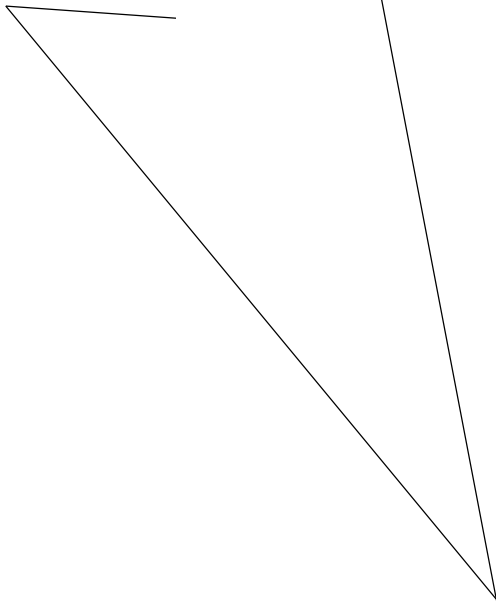
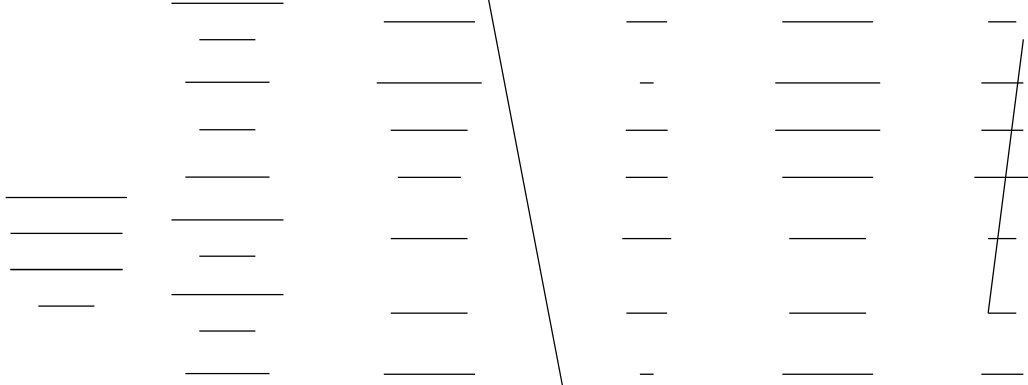
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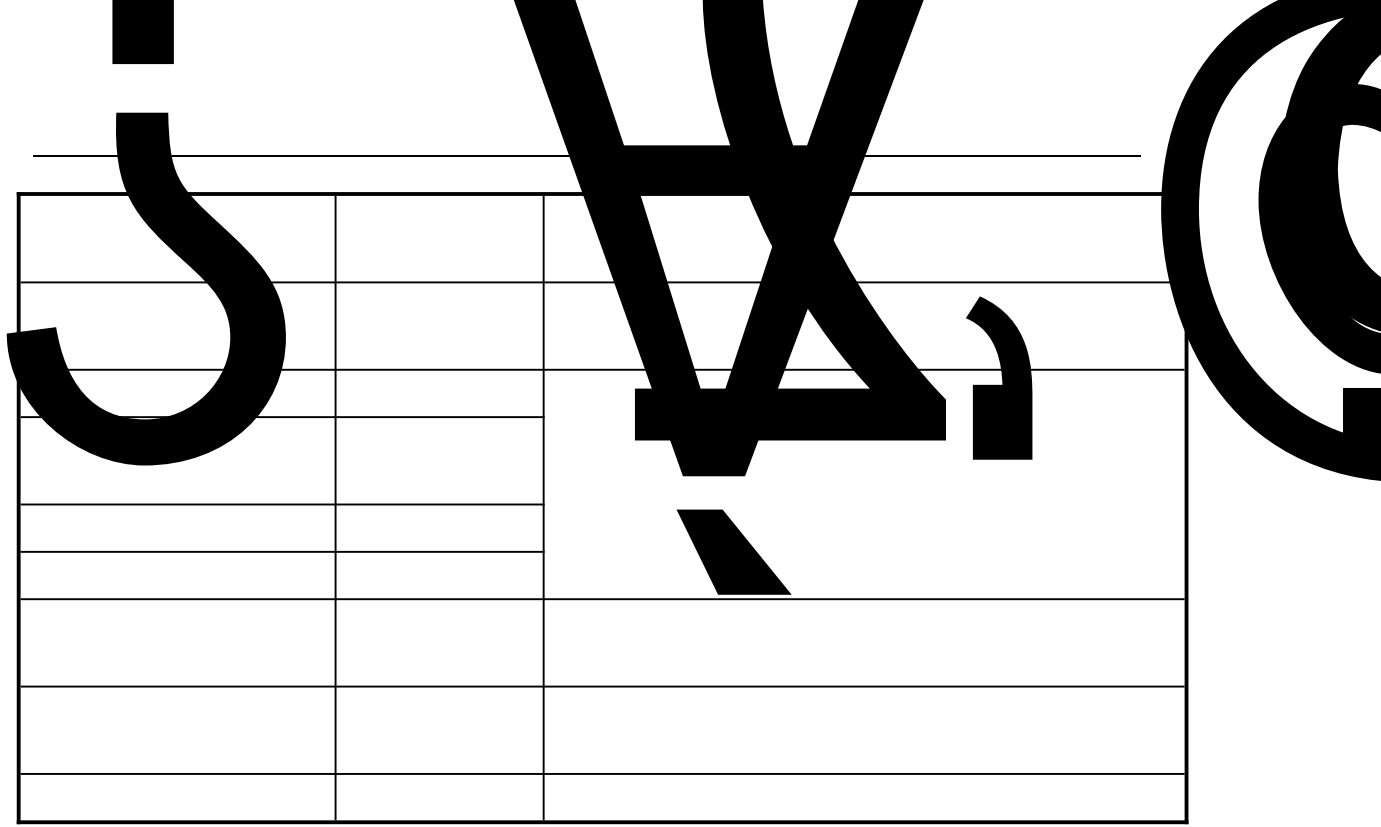
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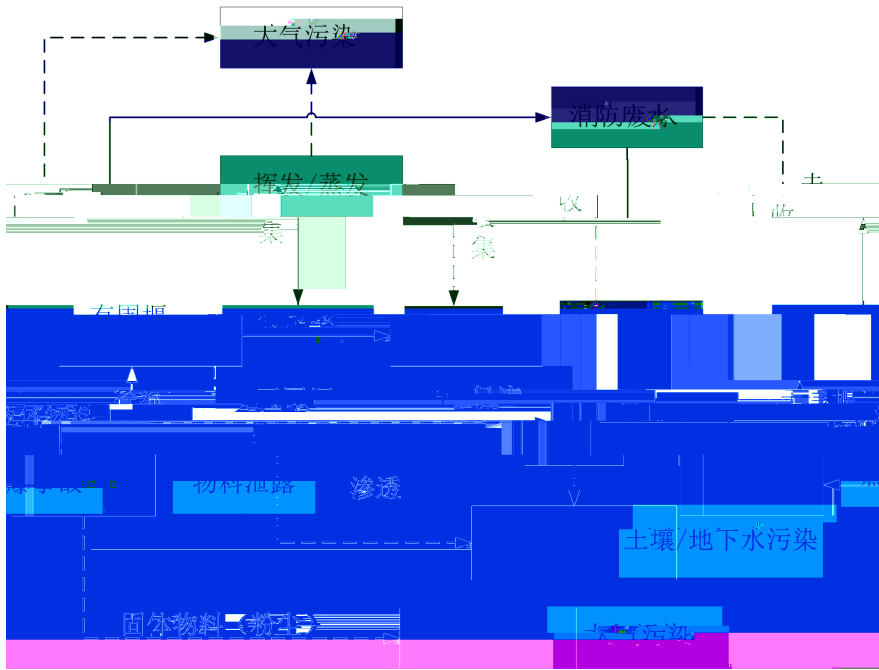

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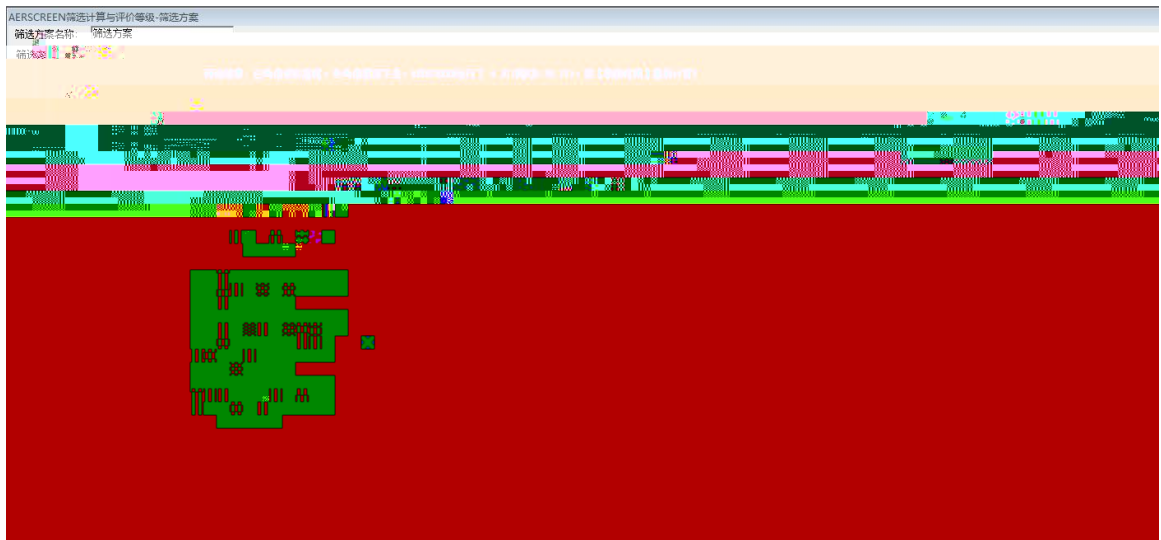
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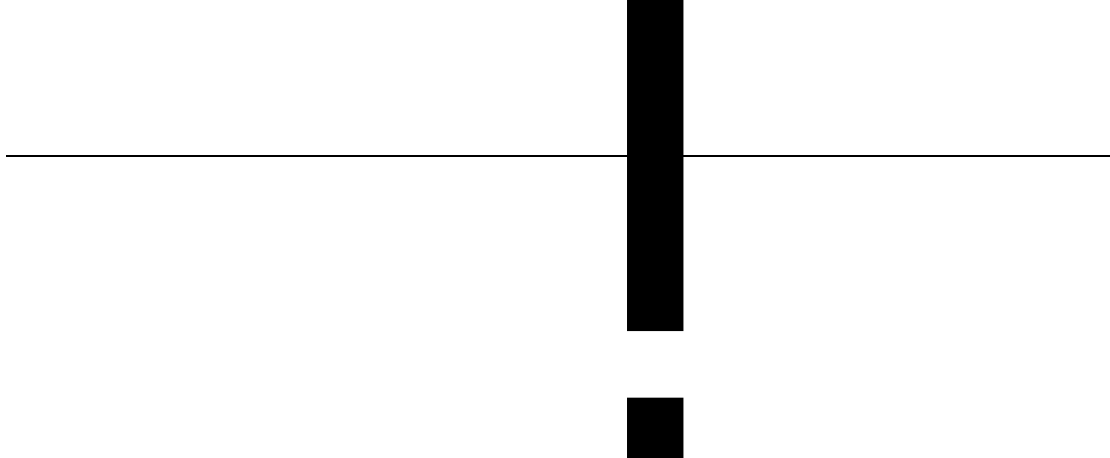
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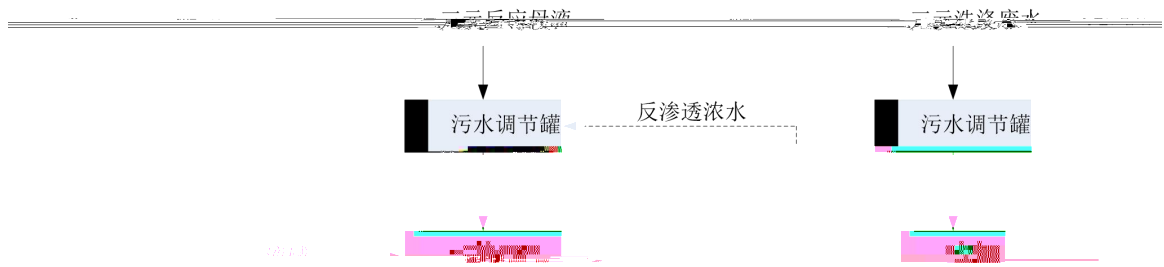
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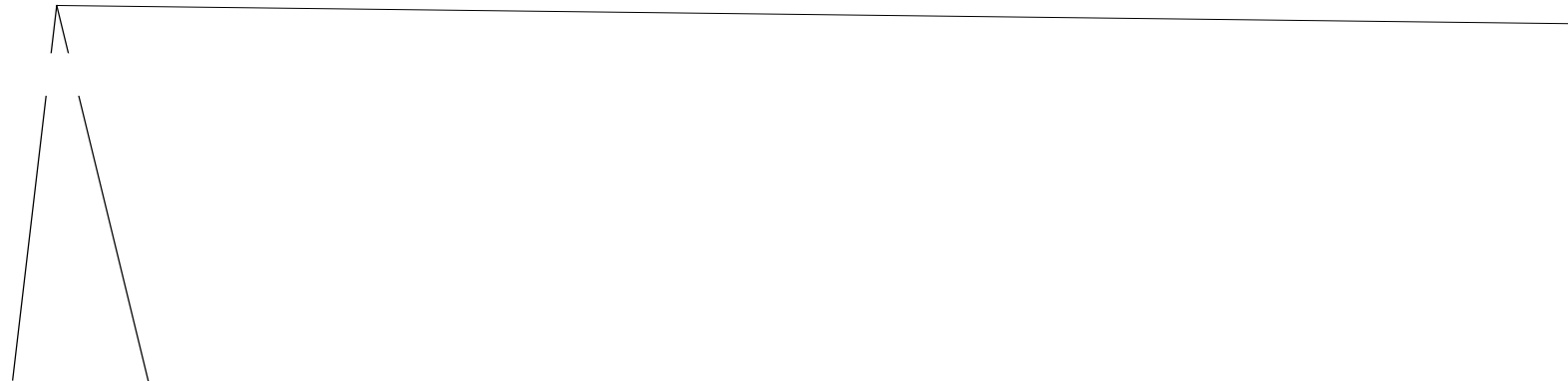
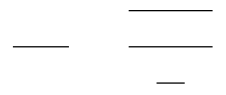
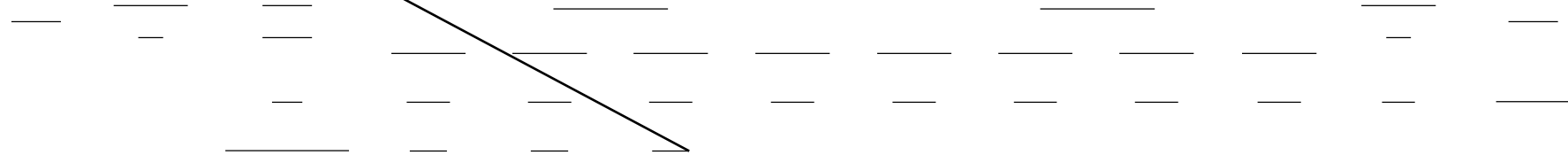
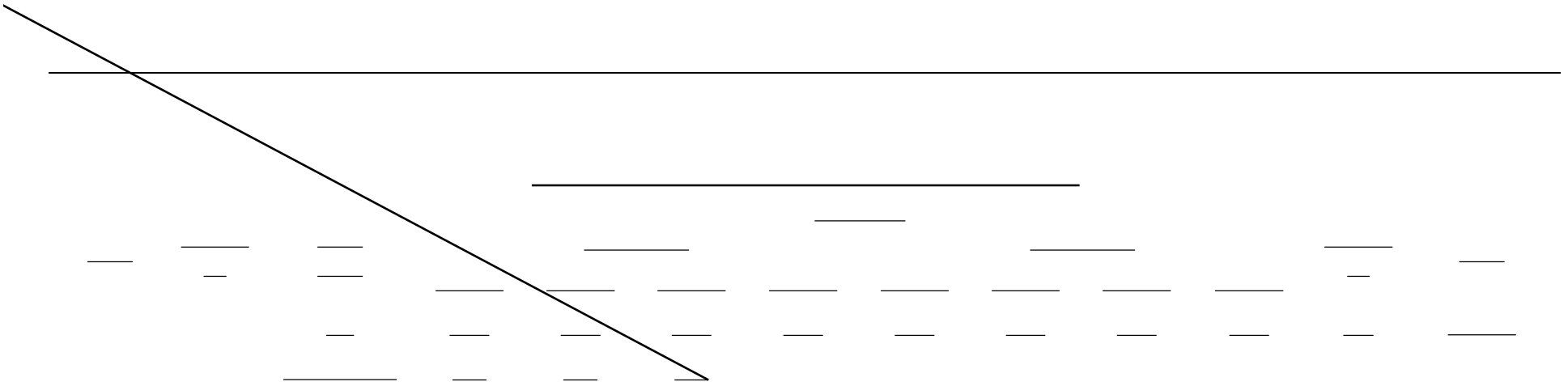
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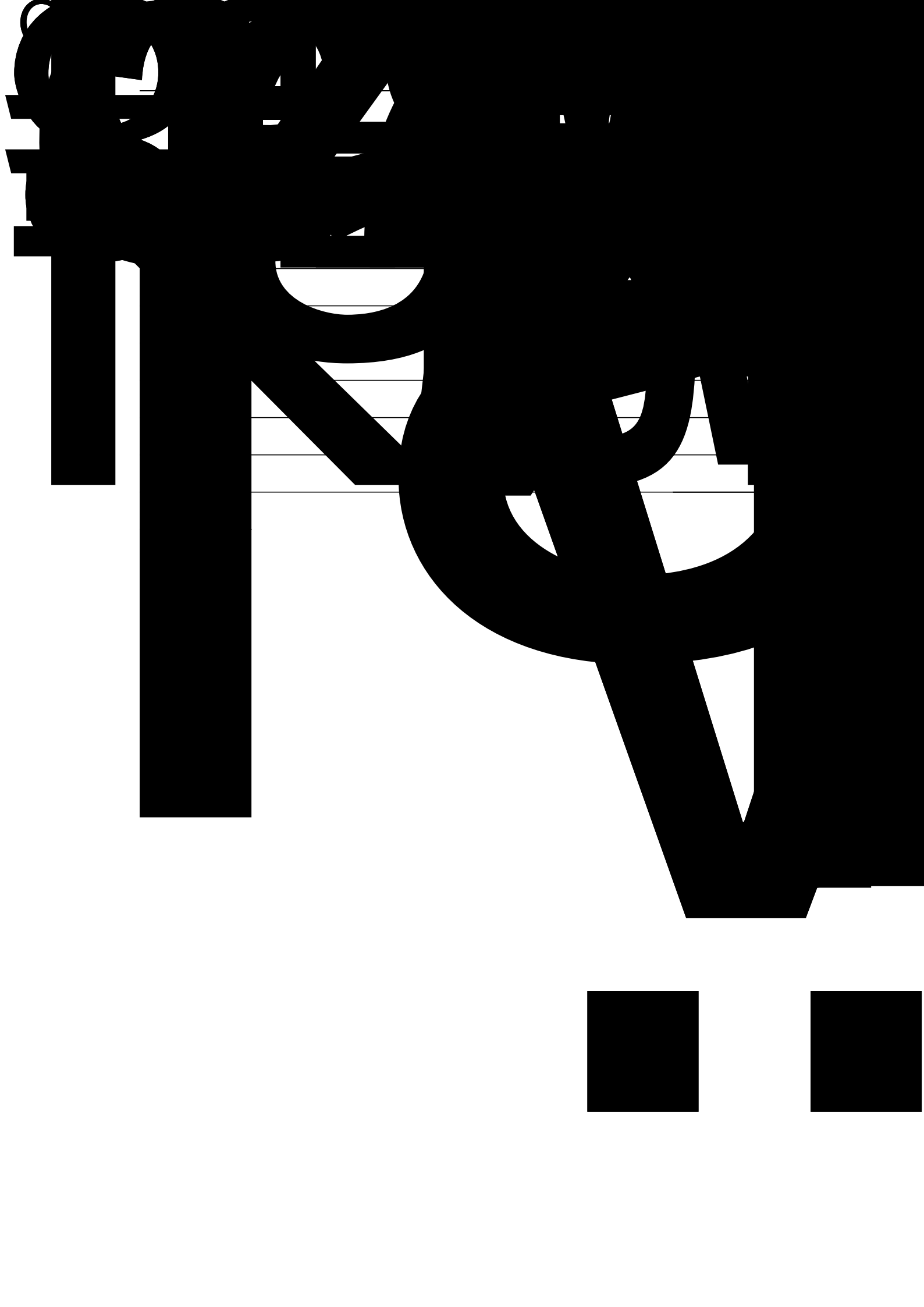
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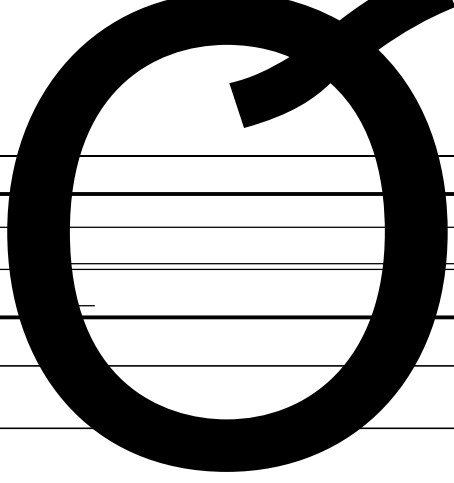
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